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D350-607-511 Job Sheet 189721



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/27/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/27/19	2/27/19	0.00	0.00	Start Up Stores/Pkg-2		APR 02 2019
140	Packaging	4 pcs	2/27/19	2/27/19	0.00	0.00	Packaging1-3		DAS 16 MAY 09 2019
150	QC	4 pcs	2/27/19	2/27/19	0.00	0.00	QC4		DAS 16 MAY 09 2019
160	Packaging	4 pcs	2/27/19	2/27/19	0.00	0.00	Packaging3-1		DAS 16 MAY 09 2019
165	DC	4 pcs	2/27/19	2/27/19	0.00	0.00	DC		DAS 16 MAY 09 2019
170	QC21-FG	4 Ea	2/27/19	2/27/19	0.00	0.00	QC21		DAS 21 MAY 09 2019

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

DAS 21 MAY 09 2019
DAS 21 MAY 09 2019
DAS 21 MAY 09 2019

Fg128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	✓ 80 Ea (20 ea)	90-Start up Operation	5166704
AN4-42A	Bolt	✓ 16 Ea (4 ea)	90-Start up Operation	5148670
AN6-13A	Bolt	✓ 8 Ea (2 ea)	90-Start up Operation	5158075
D3501-1	Bushing	✓ 32 pcs (8 ea)	90-Start up Operation	5135260
D3910-3	Crosstube Lug	✓ 8 pcs (2 ea)	90-Start up Operation	5150019
D3910-5	Crosstube Lug	✓ 4 pcs (1 ea)	90-Start up Operation	5155327
D3910-7	Crosstube Lug	✓ 4 pcs (1 ea)	90-Start up Operation	5153479
D3984-030	Rubber Extrusion, X-tube, 3" - 28	32 pcs (8 ea) -4	90-Start up Operation	51519106 X 28 5176322 X 4
D4148-041	Fwd Crosstube Lug Assembly	✓ 4 pcs (1 ea)	90-Start up Operation	5162866
D4149-041	Aft Crosstube Lug Assembly - 2	4 Ea (1 ea) -2	90-Start up Operation	5163030 X 2 5177508 X 2
D4775-041	Strut Assembly - 6	8 Ea (2 ea) -2	90-Start up Operation	5162061 X 6 5177162 X 2
D4776-3	Skidtube Clevis	✓ 8 Ea (2 ea)	90-Start up Operation	5167891
MS21042L4	Nut	✓ 96 Ea (24 ea)	90-Start up Operation	5161468
MS21042L6	Nut	✓ 8 Ea (2 ea)	90-Start up Operation	5152847
NAS1149F0432P	Washer	✓ 160 Ea (40 ea)	90-Start up Operation	5167212
NAS1149F0663P	Washer	✓ 16 Ea (4 ea)	90-Start up Operation	5051479
D4085-3	Placard	✓ 4 pcs (1 ea)	90-Start up Operation	5150920 X 2 515795 V 2
D4713-1	Spacer	✓ 4 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	✓ 4 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	606	0
	AN4-42A	16	83	0
	AN6-13A	8	59	0
	D3501-1	32	401	0
	D3910-3	8	32	0
	D3910-5	4	8	0
	D3910-7	4	8	0
	D3984-030	32	168	0
	D4085-3	4	33	0
	D4148-041	4	6	0
	D4149-041	4	10	0
	D4713-1	4	42	0
	D4775-041	8	12	0
	D4776-3	8	24	0
	MS21042L4	96	1,575	0
	MS21042L6	8	252	0
	MS3367-5-0	4	187	0
	NAS1149F0432P	160	802	0
	NAS1149F0663P	16	324	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: F

Date: 18.11.21